



## SAFETY DATA SHEET

Date: November 2024

Reference: LPI (all values)

### SECTION 1: IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

#### 1.1 Product identifier

Trade name

Block Printing ink

Product no.

LPI/01R100 - LPI/15R100, LPI/A5R, LPI/A3M - FPI/01- FPI/06, LPI/01- LPI/21,  
LPI/13 - LPI/15, PPI/01 - PPI/06, FABI/01R - FABI/05R, FABI/A5R

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture.

Art supplies and hobby preparations

Uses advised against

None known.

#### 1.3 Details of the supplier of the safety data sheet

Company and address

Educational Art and Craft Supplies  
Frederick Road, Hoo farm industrial estate  
Kidderminster, Worcestershire,  
DY11 7RA  
England

Contact person

Research and Development

Revision

19/11/2024

SDS Version

1.0

#### 1.4 Emergency telephone number

Contact The National Poisons Information Service (dial 111, 24 h service). See section 4 "First aid measures".

### SECTION 2 : HAZARDS IDENTIFICATION

#### 2.1. Classification of the substance or mixture

Not classified according to Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

#### 2.2. Label elements

Hazard pictogram(s)

Not applicable.

Signal word

Not applicable.

Hazard statement(s)

Not applicable.



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Precautionary statement(s)

General

-

Prevention

-

Response

-

Storage

-

Disposal

-

Hazardous substances

Dolomite Kaolin, calcined Glycerol

Dextrin

Kaolin

titanium dioxide: [in powder form containing 1 % or more of particles with aerodynamic diameter  $\leq 10 \mu\text{m}$ ] Syrups, corn, hydrogenated

Gum Arabic

2-phenoxyethanol

Polyaryl Ethoxylate

2-Propenoic acid, homopolymer, sodium salt

Sodium p-chloro-m-cresolate

Additional labelling

Not applicable.

### 2.3. Other hazards

Additional warnings

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification. This product does not contain any substances considered to be endocrine disruptors in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

## SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS

### 3.1. Substances

Not applicable. This product is a mixture.

### 3.2. Mixtures

Does not contain any substances required to report

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

## SECTION 4: FIRST AID MEASURES

### 4.1. Description of first aid measures

General information

In the case of accident: Contact a doctor or casualty department – take the label or this safety data sheet. Contact a doctor if in doubt about the injured person's



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condition or if the symptoms persist. Never give an unconscious person water or other drink.

### Inhalation

In case of discomfort: bring the person into fresh air.

### Skin contact

Upon irritation: rinse with water. In the event of continued irritation, seek medical assistance.

### Eye contact

Rinse gently with lukewarm water. Remove any contact lenses if this is easy to do. Continue rinsing. In case of persistent eye irritation or discomfort: Seek medical help.

### Ingestion

Rinse and flush mouth thoroughly and consume large quantities of water. In case of continued discomfort: seek medical assistance and bring this safety data sheet.

### Burns

Not applicable.

### 4.2. Most important symptoms and effects, both acute and delayed

None known.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

### Information to medics

Bring this safety data sheet or the label from this product.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist. Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

### 5.2. Special hazards arising from the substance or mixture

Fire will result in dense smoke. Exposure to combustion products may harm your health. Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and nearby surface waters.

If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are:

Carbon oxides (CO / CO<sub>2</sub>) Some metal oxides

### 5.3. Advice for firefighters

Fire fighters should wear appropriate personal protective equipment.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### 6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation, especially in confined areas.

### 6.2. Environmental precautions

Avoid discharge to lakes, streams, sewers, etc. Keep unauthorized persons away from the spill

### 6.3. Methods and material for containment and cleaning up



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Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Wherever possible cleaning should be performed with normal cleaning agents. Avoid use of solvents.

### 6.4. Reference to other sections

See section 13 "Disposal considerations" on handling of waste.

See section 8 "Exposure controls/personal protection" for protective measures.

## SECTION 7: HANDLING AND STORAGE

### 7.1. Precautions for safe handling

Smoking, drinking and consumption of food is not allowed in the work area.

See section 8 "Exposure controls/personal protection" for information on personal protection.

### 7.2. Conditions for safe storage, including any incompatibilities

Recommended storage material

Keep only in original packaging.

Storage temperature

5 - 30°C

Dry, cool and well ventilated

Protect from moisture.

Incompatible materials

No specific requirements

### 7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1. Control parameters

Glycerol

Long term exposure limit (8 hours) (mg/m<sup>3</sup>): 10

Kaolin

Long term exposure limit (8 hours) (mg/m<sup>3</sup>): 2

Titanium dioxide; [in powder form containing 1 % or more of particles with aerodynamic diameter  $\leq 10 \mu\text{m}$ ] Long term exposure limit (8 hours) (mg/m<sup>3</sup>): 10(inhalable)/4(respirable)

The Control of Substances Hazardous to Health Regulations 2002. SI 2002/2677  
The Stationery Office 2002. EH40/2005 Workplace exposure limits (Fourth Edition 2020).

### DNEL

titanium dioxide; [in powder form containing 1 % or more of particles with aerodynamic diameter  $\leq 10 \mu\text{m}$ ]

Duration:

Long term – Local effects - General population

Route of exposure:

Inhalation

DNEL:

28  $\mu\text{g}/\text{m}^3$



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Long term – Local effects - Workers Inhalation

170 µg/m<sup>3</sup>

### PNEC

No data available.

### 8.2. Exposure controls

Compliance with the given occupational exposure limits values should be controlled on a regular basis.

### General recommendations

Smoking, drinking and consumption of food is not allowed in the work area.

### Exposure scenarios

There are no exposure scenarios implemented for this product.

### Exposure limits

Professional users are subjected to the legally set maximum concentrations for occupational exposure. See occupational hygiene limit values above.

### Appropriate technical measures

The formation of vapours must be kept at a minimum and below current limit values (see above). Installation of a local exhaust system if normal air flow in the work room is not sufficient is recommended. Ensure eyewash and emergency showers are clearly marked.

Apply standard precautions during use of the product. Avoid inhalation of vapours.

### Hygiene measures

Wash hands after use.

### Measures to avoid environmental exposure

No specific requirements.

### Individual protection measures, such as personal protective equipment

#### Generally

Use only UKCA marked protective equipment.

#### Respiratory Equipment

Type	Class	Colour	Standards
Respiratory protection is not needed in the event of adequate ventilation.			

#### Skin protection

Recommended	Type/Category	Standards
Wear appropriate protection clothing e.g. coveralls in polypropylene or working clothes in cotton or polyester.	-	-

#### Hand protection

Material	Glove thickness (mm)	Breakthrough time (min)	Standards
No specific requirements	-	-	-

#### Eye protection

Type	Standards
No special when used	-



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### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

#### 9.1. Information on basic physical and chemical properties.

Physical state

Paste

Colour

Various colours

Odour / Odour threshold

Mild

pH

7-9

Density (g/cm<sup>3</sup>)

1

Kinematic viscosity

400000 mPa.s (25 °C)

Particle characteristics

Not applicable

Phase changes

Melting point/Freezing point (°C)

Testing not relevant or not possible due to the nature of the product.

Boiling point (°C)

100

Vapour pressure

Testing not relevant or not possible due to the nature of the product.

Relative vapour density

Testing not relevant or not possible due to the nature of the product.

Decomposition temperature (°C)

Not applicable

Data on fire and explosion hazards

Flash point (°C)

Testing not relevant or not possible due to the nature of the product.

Flammability (°C)

Testing not relevant or not possible due to the nature of the product.

Auto-ignition temperature (°C)

Testing not relevant or not possible due to the nature of the product.

Lower and upper explosion limit (% v/v)

Testing not relevant or not possible due to the nature of the product.

Solubility

Solubility in water

Completely soluble

n-octanol/water coefficient (LogKow)

Testing not relevant or not possible due to the nature of the product.

Solubility in fat (g/L)

Testing not relevant or not possible due to the nature of the product.

#### 9.2. Other information

Oxidizing properties

Testing not relevant or not possible due to the nature of the product.

Other physical and chemical parameters

No data available.



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### SECTION 10: STABILITY AND REACTIVITY

#### 10.1. Reactivity

No data available.

#### 10.2. Chemical stability

The product is stable under the conditions, noted in section 7 "Handling and storage".

#### 10.3. Possibility of hazardous reactions

None known.

#### 10.4. Conditions to avoid

Frost

#### 10.5. Incompatible materials

No specific requirements

#### 10.6. Hazardous decomposition products

The product is not degraded when used as specified in section 1.

### SECTION 11: TOXICOLOGICAL INFORMATION

#### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008 as retained and amended in UK law

##### Acute toxicity

Based on available data, the classification criteria are not met.

##### Skin corrosion/irritation

Based on available data, the classification criteria are not met.

##### Serious eye damage/irritation

Based on available data, the classification criteria are not met.

##### Respiratory sensitisation

Based on available data, the classification criteria are not met.

##### Skin sensitisation

Based on available data, the classification criteria are not met.

##### Germ cell mutagenicity

Based on available data, the classification criteria are not met.

##### Carcinogenicity

Based on available data, the classification criteria are not met.

##### Reproductive toxicity

Based on available data, the classification criteria are not met.

##### STOT-single exposure

Based on available data, the classification criteria are not met.

##### STOT-repeated exposure

Based on available data, the classification criteria are not met.

##### Aspiration hazard

Based on available data, the classification criteria are not met.

#### 11.2. Information on other hazards

##### Long term effects

None known.

##### Endocrine disrupting properties

This mixture/product does not contain any substances known to have hormone-disrupting properties in relation to health.



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### Other information

titanium dioxide: [in powder form containing 1 % or more of particles with aerodynamic diameter  $\leq 10 \mu\text{m}$ ] has been classified by IARC as a group 2B carcinogen.

## SECTION 12: ECOLOGICAL INFORMATION

### 12.1. Toxicity

No data available.

### 12.2. Persistence and degradability

Based on available data, the classification criteria are not met.

### 12.3. Bio accumulative potential

Based on available data, the classification criteria are not met.

### 12.4. Mobility in soil

No data available.

### 12.5. Results of PBT and vPvB assessment

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

### 12.6. Endocrine disrupting properties

This mixture/product does not contain any substances considered to have endocrine-disrupting properties in relation to the environment.

### 12.7. Other adverse effects

None known.

## SECTION 13: DISPOSAL CONSIDERATIONS

### Waste treatment methods

Product is not covered by regulations on dangerous waste.

Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.

### EWC code

Not applicable.

### Specific labelling

### Contaminated packing

Packaging containing residues of the product must be disposed of similarly to the product.

## SECTION 14: TRANSPORT INFORMATION

	14.1 UN/ID	14.2 UN proper shipping Name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other information
ADR	-	-	-	-	-	-
IMDG	-	-	-	-	-	-
IATA	-	-	-	-	-	-





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\* Packing group

\*\* Environmental hazards

Additional information

Not dangerous goods according to ADR, IATA and IMDG.

14.6. Special precautions for user

Not applicable.

14.7. Maritime transport in bulk according to IMO instruments

No data available.

### SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Restrictions for application

No special.

Demands for specific education

No specific requirements.

SEVESO - Categories / dangerous substances

Not applicable.

Additional information

Not applicable.

Sources

Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.

Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures (CLP) as retained and amended in UK law.

Regulation (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) as retained and amended in UK law.

15.2. Chemical safety assessment

No

### SECTION 16: OTHER INFORMATION

Abbreviations and acronyms

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor CAS = Chemical Abstracts Service

CE = Conformité Européenne (European conformity)

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] CSA = Chemical Safety Assessment

CSR = Chemical Safety Report

DMEL = Derived Minimal Effect Level

DNEL = Derived No Effect Level

EINECS = European Inventory of Existing Commercial chemical Substances

ES = Exposure Scenario



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EUH statement = CLP-specific Hazard statement  
EuPCS = European Product Categorisation System  
EWC = European Waste Catalogue

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

GWP = Global warming potential

IARC = International Agency for Research on Cancer (IARC)  
IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

OECD = Organisation for Economic Co-operation and Development

PBT = Persistent, Bioaccumulative and Toxic

PNEC = Predicted No Effect Concentration

RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail

RRN = REACH Registration Number

SCL = A specific concentration limit

SVHC = Substances of Very High Concern

STOT-RE = Specific Target Organ Toxicity - Repeated Exposure  
STOT-SE = Specific Target Organ Toxicity - Single Exposure

TWA = Time weighted average

UN = United Nations

UVBC = Unknown or variable composition, complex reaction products or of biological materials

VOC = Volatile Organic Compound

vPvB = Very Persistent and Very Bioaccumulative

Additional information

Not applicable.

The safety data sheet is validated by

PJO

Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product.

Information in this safety data sheet cannot be used as a product specification.

Country-language: GB-en

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